

HYVA GEAR PUMPS



EXTERNAL GEAR TYPE

Hyva

gear pump type :

gear pump 027L - L - 3H

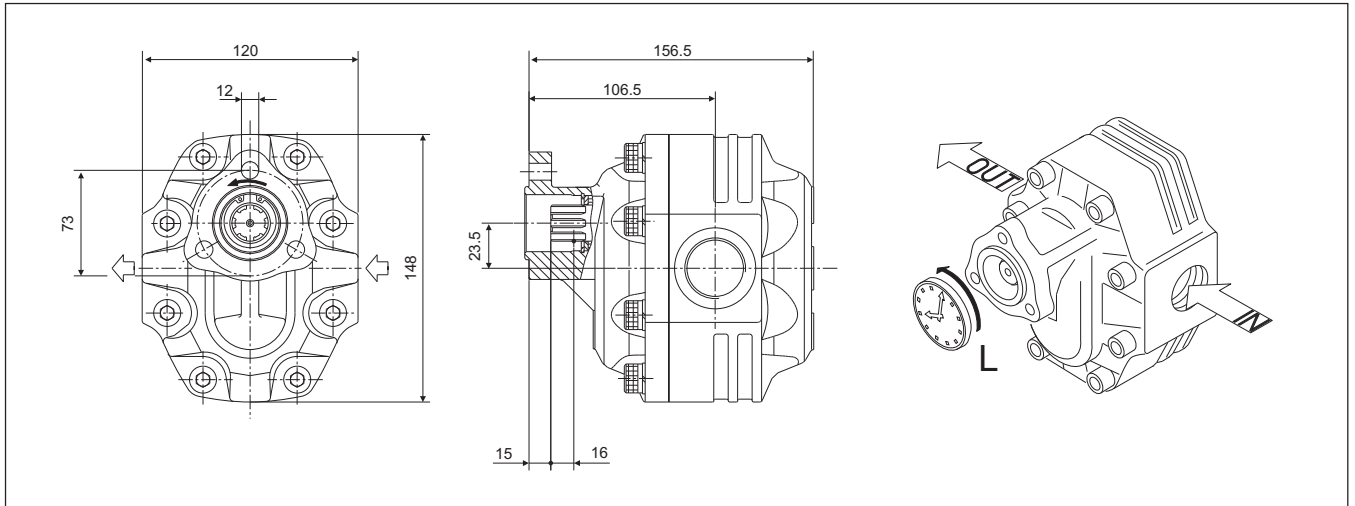
part number :

145 63 170

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rotation :

anti clock wise seen from front side of pump

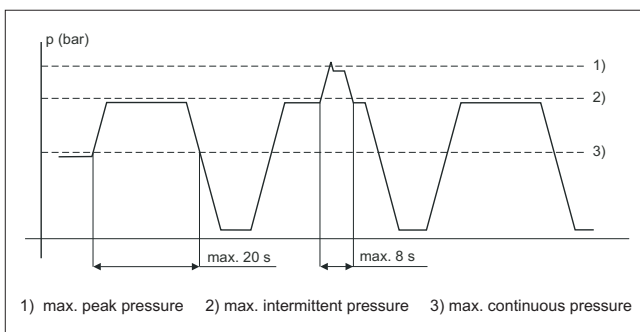


specifications

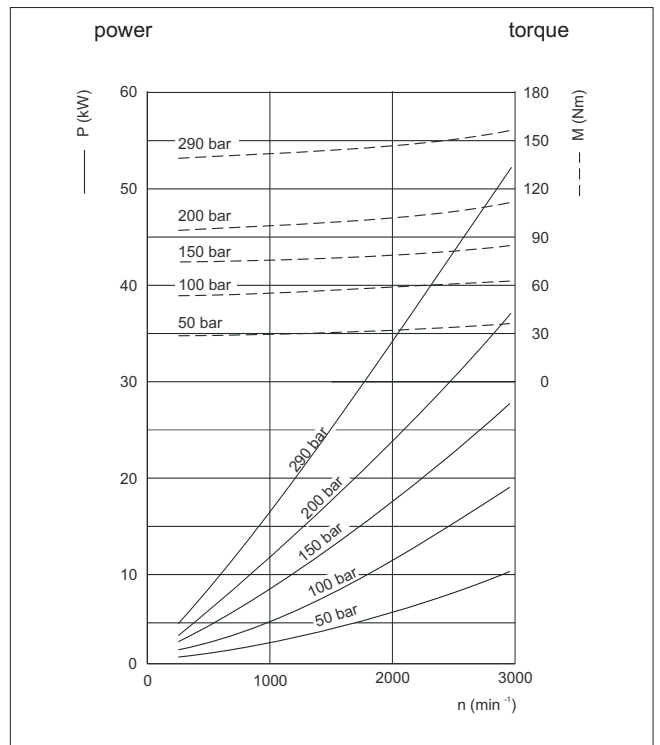
displacement per revolution	:	26,58	cm ³
maximum peak pressure	:	325	bar
maximum intermittent pressure	:	315	bar
maximum continuous pressure	:	290	bar
maximum speed without load	:	4000	min ⁻¹
max. speed at intermittent press.	:	3000	min ⁻¹
min. speed at intermittent press.	:	300	min ⁻¹
oil temperature range	:	-25 ⇄ 80	°C
inlet pressure range (suction side)	:	0,7 ⇄ 3	bar (abs)
recommended oil viscosity range	:	12 ⇄ 100	mm ² /s (cSt)
maximum starting viscosity	:	750	mm ² /s (cSt)
filtration :			
- working pressure < 200 bar	:	25	µm
- working pressure > 200 bar	:	10	µm
connection :			
- inlet - straight internal thread	:	0,75	" B.S.P.
- outlet - straight internal thread	:	0,75	" B.S.P.
minimum suction hose bore diameter	:	1,75	inch
shaft UNI 8953, 21 UNI 221 spline	:	6*21*25	mm
mass	:	9,8	kg
noise level at 900 min ⁻¹ and 100 bar	:	61,2	dB(A)
noise level at 1500 min ⁻¹ and 100 bar	:	63,7	dB(A)

efficiency diagram on request

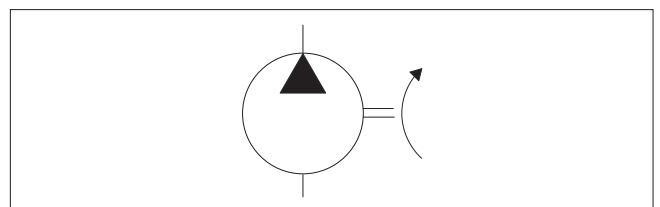
pressure definition



power and torque



hydraulic pump symbol



subject to change without notice

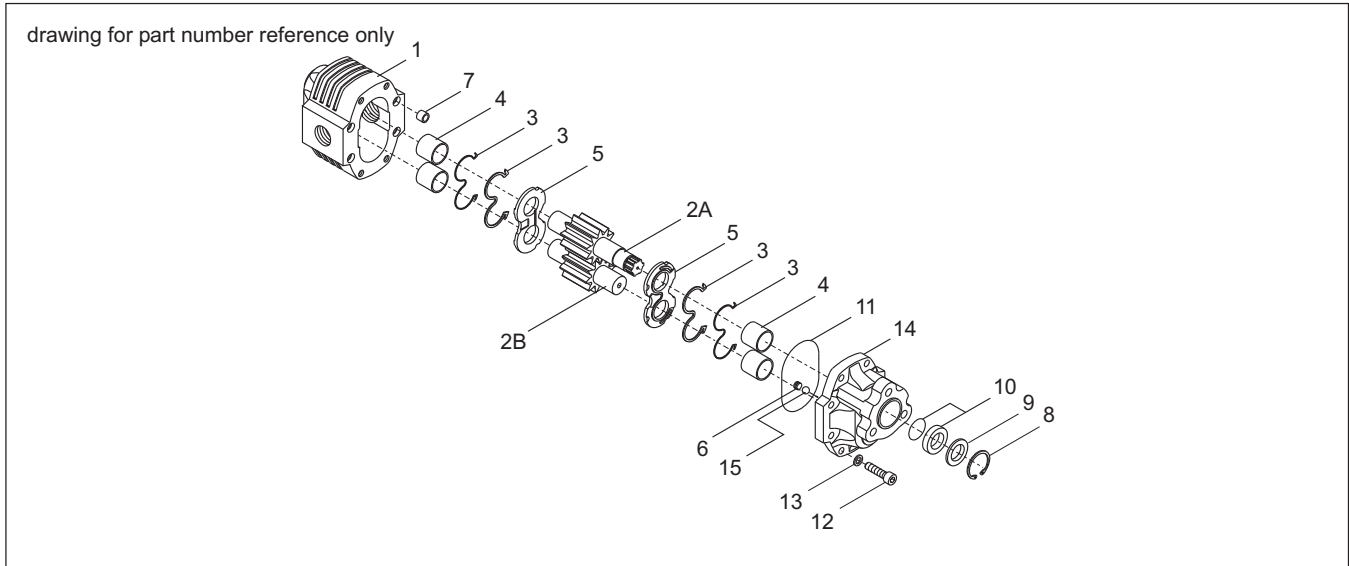
DO-E 14563170 / 10 11 17 / RV AA

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spare part list gear pump 145 63 170

pos.	code no.	description	qty.
1		housing	1
2A		driving gear	1
2B		driven gear	1
3	023 96 517	seal kit	2
4		sleeve bearing	4
5	022 59 350	thrust plate	2
6		plug	1
7		dowel pin	4
8		circlip	1
9		washer	1
10	024 04 820	shaft seal	1
11	023 95 800	housing O-ring seal	1
12		allen bolt	8
13		spring washer	8
14		cover	1
15		ball	1
	024 60 060	seal kit (comprises 3, 10 & 11)	1

general information and mounting possibilities.

The mentioned data on page 1 is for mineral based oil.
For other fluids, please contact our engineering dept.

The filtration as mentioned is for tippers only. For different applications we advise filtration according ISO 4406 class 17/14.

To avoid cavitation, the suction hose must be kept as short and straight as possible, and the minimum oil level in the oil tank must be above the inlet of the pump.

The direction of rotation of this pump can be changed by a skilled (hydraulic) engineer.
For information please contact our engineering dept.

To mount this pump to a P.T.O. with a 3-hole "Italian" triangular flange 21 UNI 221:
 use mounting kit 020.050.010H

To mount this pump to a P.T.O. with an ISO 90 mm flange connection without radial load (e.g. ZF N71/1C) or to mount it to a drive-shaft for open shaft drive:
 use 4-hole adapter kit L034.

To mount this pump to a P.T.O. with an ISO 90 mm flange connection with radial load (e.g. ZF N71/2C):
 use 4-hole adapter kit L036.